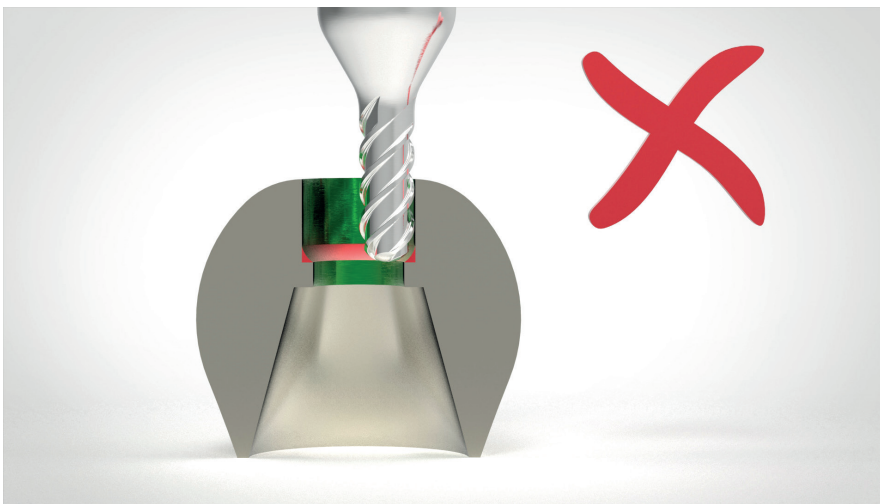




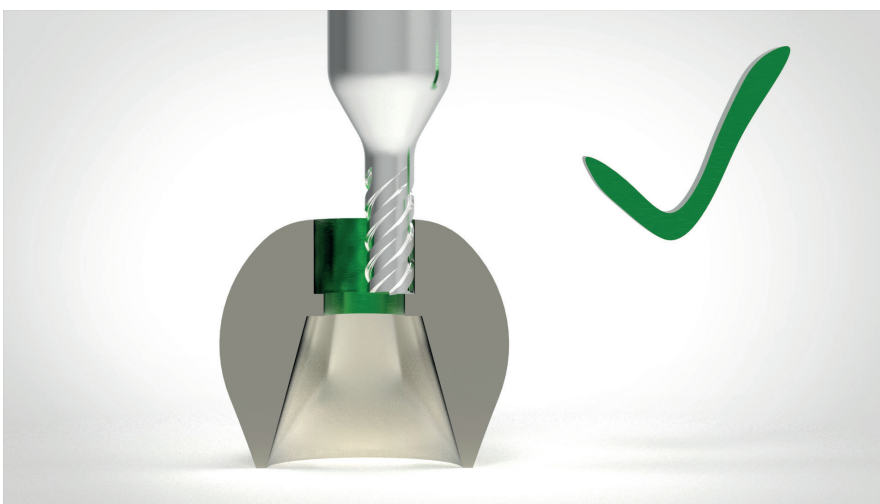
Important information for the manufacture of milled superstructures that are produced directly on the “Direct Abutments”:



The seating for the screw head within the superstructure CANNOT be produced with the commonly used ball milling cutters.

The area marked red in the picture (red X) would remain unreduced upon use of a ball milling cutter.

In this case, a reliable screw connection of the superstructure would not be guaranteed.



The required profile can be established only using a suitable end mill cutter (picture with green checkmark).

In practice, some planning tools may produce milling radius corrections, whereby the screw channel milled out is not sharp-edged but too large (“overmilling”). This is not permissible and must be avoided.